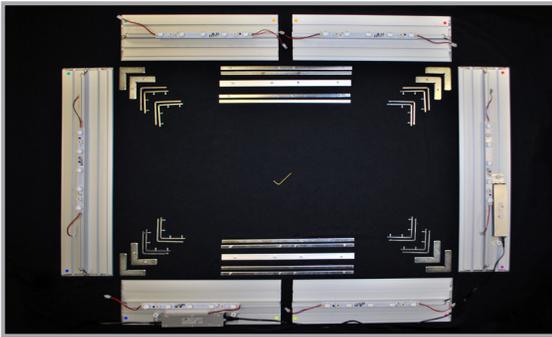


## PROFILE 200 LIGHT BOX ASSEMBLY WITH SPLICE AND SUPPORT BAR

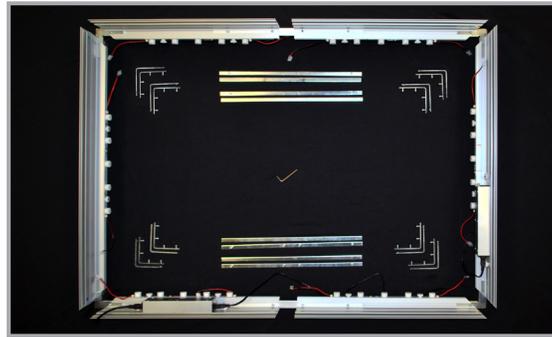


Profile 200

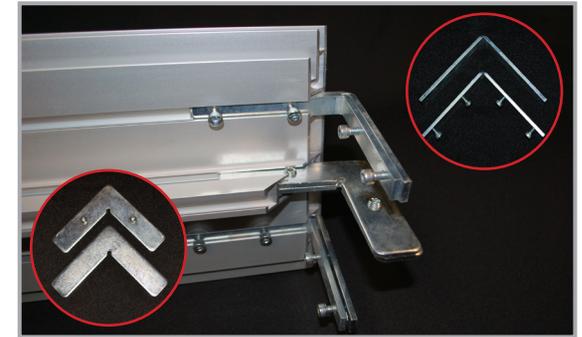
**Step 1:** Place the frame pieces in front of you, groove side facing out with the color dots matching each other in all four corners.



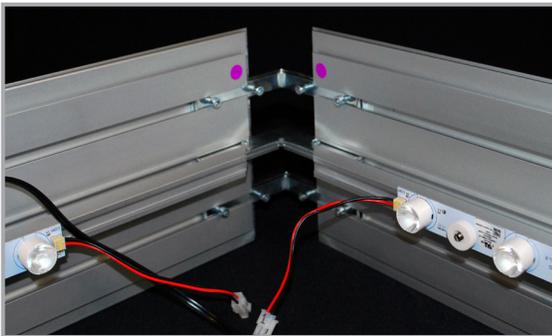
**Step 2:** Flip frame pieces up on their sides, groove side up with 45 degree angles facing inward.



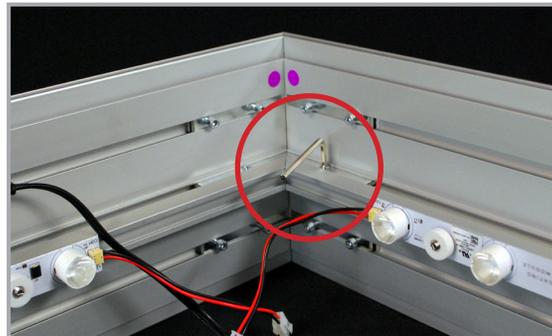
**Step 3:** Stack corner connectors and L brackets (smooth pieces on bottom) and insert into the slots of two of the corner frame pieces.



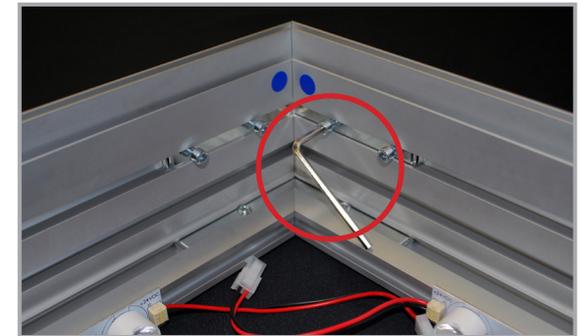
**Step 4:** Slide corner connectors and L brackets into the remaining corner frame pieces.



**Step 5:** With corner pieces fitting together evenly, tighten corner connectors with allen wrench.



**Step 6:** Then tighten L brackets with allen wrench.

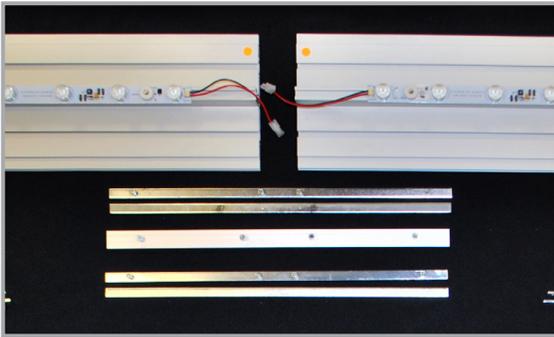


## PROFILE 200 LIGHT BOX ASSEMBLY WITH SPLICE AND SUPPORT BAR

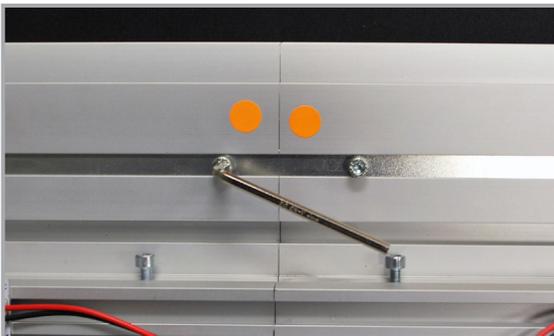


Profile 200

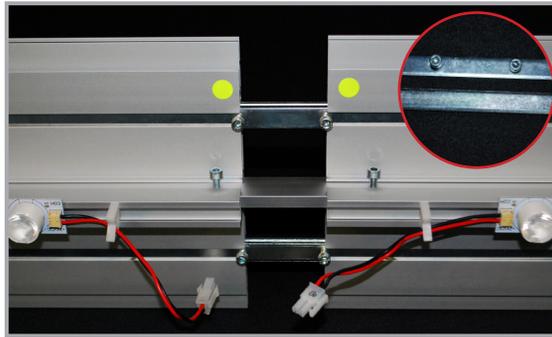
**Step 7:** Lay out spliced frame pieces with splice connectors and reinforcement strips.



**Step 10:** Then use allen key to tighten set screws on reinforcement strips.



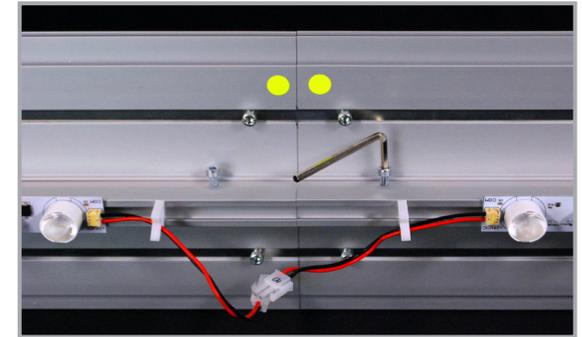
**Step 8:** Slide splice connector into light bar groove and stack reinforcement strips (smooth piece on bottom) and slide into upper and lower grooves. If not sliding easily, loosen set screws and slide rest of way.



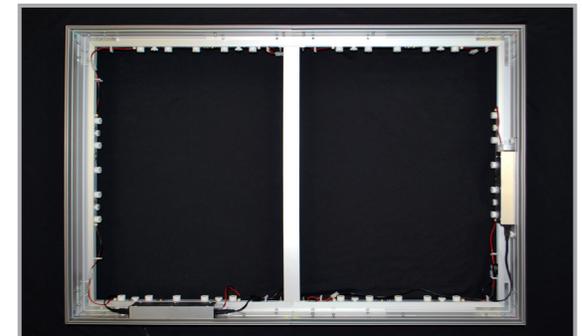
**Step 5:** Attach support bar in light bar groove and tighten nuts with wrench. For large light boxes with multiple support bars, space evenly.



**Step 9:** Butt spliced pieces of frame tightly together and use allen key to tighten set screws on splice connector.



**Step 6:** Your frame is now assembled. Please proceed to the LED Assembly Instructions.



Thank you for your business. Need assistance? Watch our installation videos at [www.matrixframe-usa.com/videos](http://www.matrixframe-usa.com/videos) or call us at 704-393-2881.